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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/580,122	05/19/2006	Takeshi Suzuki	06344HG	7446
1933	7590	12/23/2008	EXAMINER	
FRISHAUF, HOLTZ, GOODMAN & CHICK, PC			CLARK, GREGORY D	
220 Fifth Avenue				
16TH Floor			ART UNIT	PAPER NUMBER
NEW YORK, NY 10001-7708			1794	
			MAIL DATE	DELIVERY MODE
			12/23/2008	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary	Application No.	Applicant(s)	
	10/580,122	SUZUKI ET AL.	
	Examiner	Art Unit	
	GREGORY CLARK	1794	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

1) Responsive to communication(s) filed on 24 November 2008.

2a) This action is **FINAL**. 2b) This action is non-final.

3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

4) Claim(s) 1 and 3 is/are pending in the application.

4a) Of the above claim(s) _____ is/are withdrawn from consideration.

5) Claim(s) _____ is/are allowed.

6) Claim(s) 1 and 3 is/are rejected.

7) Claim(s) _____ is/are objected to.

8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

9) The specification is objected to by the Examiner.

10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.

Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).

Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).

11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).

a) All b) Some * c) None of:

1. Certified copies of the priority documents have been received.
2. Certified copies of the priority documents have been received in Application No. _____.
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

1) <input type="checkbox"/> Notice of References Cited (PTO-892)	4) <input type="checkbox"/> Interview Summary (PTO-413)
2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Date. _____ .
3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08)	5) <input type="checkbox"/> Notice of Informal Patent Application
Paper No(s)/Mail Date _____ .	6) <input type="checkbox"/> Other: _____ .

Examiner acknowledges the receipt of the Applicant's Amendment, received 11/24/2008. Claims 1 and 3 are pending; 1 and 3 amended.

Rejections and objections made in the previous office action that do not appear below have been overcome by applicant's amendments and therefore the arguments pertaining to these rejections/objections will not be addressed.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 1 and 3 are rejected under 35 U.S.C. 103(a) as being unpatentable over Iwashita (6,482,526).

Claims 1 and 3 are rejected under 35 USC § 102 (b) as being anticipated by
Regarding claims 1 and 3, Iwashita teaches polyester resin film covered metal sheets in which the polyester resin is a copolyester resin consisting of ethylene terephthalate and butylene terephthalate having a low crystallization temperature

(column 2, lines 26-42). In one embodiment, the copolyester resin consist of a ratio of the blended resins of 1 part which translates into 62.5% wt. ethylene terephthalate (PET) and 37.5 % wt. butylene terephthalate (column 6, lines 19-20). The thickness of the polyester resin film ranges between 5 and 50 microns (column 3, pages 42-43). Iwashita teaches that film thicknesses exceeding 50 microns are economically inefficient (column 3, lines 45-46). The resin covered metal sheets/laminates were further processed into circular blanks and formed into drawn cans (column 6, lines 41-51).

Iwashita also discloses a biaxially oriented film of PET (polyester resin) resin having a low crystallization temperature outside the 130 to 165°C. range can be heat bonded to a metal sheet and a PET resin exhibiting a crystallization temperature between 130 and 165°C. is better suited to produce a metal-resin laminate that retains the biaxial orientation of the resin, as well as impermeability and impact resistance (avoids deterioration of exterior appearance) (Column 3, lines 19-27).

Although Iwashita does not specifically mention the half-life of crystallization, the vapor transmissivity, and the copolyester resins 62.5% wt. ethylene terephthalate (30 to 60% wt taught by applicant) and 37.5 % wt. butylene terephthalate (40 to 70% wt. taught by applicant), the ranges are close to the claimed invention. Moreover, the crystallization temperatures taught by Iwashita support impact resistance (Column 3, lines 19-27).

Iwashita discloses the claimed invention except for the half-life of crystallization or the vapor transmissivity and the exact ranges of the copolyester resins. It would have

been obvious to one having ordinary skill in the art at the time the invention was made to adjust of the half-life of crystallization or the vapor transmissivity and the ranges of the copolyester resins since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. *In re Aller*, 105 USPQ 233.

Response to Arguments

Applicant's arguments with respect to claims 1 and 3 have been considered but are moot in view of the new ground(s) of rejection necessitated by the applicant's amendment.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Kubo (JP409272190A) discloses a biaxially drawn laminated film or sheet.

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to GREGORY CLARK whose telephone number is (571)270-7087. The examiner can normally be reached on M-Th 7:00 AM to 5 PM Alternating Fri 7:30 AM to 4 PM and Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Larry Tarazano can be reached on (571) 272-1515. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/D. Lawrence Tarazano/
Supervisory Patent Examiner, Art Unit 1794

GDC